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**Esab Caddy Tig 150  
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Page 55: Tig Welding  
CaddyArc 150 TIG  
WELDING Before using  
the Caddy for TIG  
welding it must be  
equipped with a TIG  
torch and gas valve, a  
cylinder of argon, an  
argon regulator,  
tungsten electrodes  
and, if necessary,  
suitable filler metal.  
During TIG welding, the  
return cable must be  
connected to (+) and

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the TIG torch to (--).

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welding current power  
source intended for use  
with coated electrodes  
(MMA welding) and TIG

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welding. Equipment  
The CaddyArc 150 is  
supplied with 3 m of  
mains cable and an  
instruction manual.  
ESAB's accessories for  
the product can be  
found on page 16. - - 4  
- -... Page 5: Technical  
Data

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Caddy ® Tig 1500i  
welds most electrodes

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from Ø 1,6 - 3,2 mm  
and some 4 mm  
electrodes; Caddy ®  
Tig 2200i welds most  
electrodes from Ø 1,6 -  
4 mm; Can operate  
with extra long mains  
cables, over 100m; IP  
23 - designed for  
outdoor use making it  
safe on all work sites

### **Caddy Tig**

### **1500i/2200i, TA34 -**

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for ESAB Caddy Tig  
2200i AC/DC Page 1

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### **ESAB CADDY TIG 2200I AC/DC SERVICE MANUAL Pdf Download ...**

Caddy® Tig  
1500i/22001i TA34 är  
kompakta 1-fas 230V  
inverterbaserade

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### Tig 150 Service

svetsströmkällor för  
TIG-svetsning (med HF-  
eller LiftArc™ start) och  
MMA-svetsning.

Egenskaper Pulsad TIG-  
svetsning med likström  
ger bästa kontroll över  
smältbadet.

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MMA cable kit compl.

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- Charles Watts  
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Arc 150i Portable  
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professionals for MMA  
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concept for the  
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constructed and tested  
in compliance with the  
standard EN 60974--1  
/--3 and EN 60974--10  
in accordance with the  
requirements

## **Tig 2200i AC/DC - ESAB**

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offering HF start and  
stick (MMA) mode.

**Buddy Tig 160 -  
ESAB**

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Kabel MMA kompl. und  
Wig Brenner TXH 150,  
4 m: 0460450880  
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TA33 Paket inkl.  
Wasserkühler, 3 m  
Kabel MMA kompl. und  
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250w, 4m:

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